



PŘEKLAD

dne: 25. 02. 2014

PROVEDLÁ

HOCHMAN

Stedman

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 1
- Bend radii : R = 4

NEPODPOVÍMÉ FOLIOVÉ

11-03-2014

ARCHIV

N 2 94/00061

STAV DOMA

ODPOVĚDĚ

NADLEŽOVANÉ

NEPODPOVÍMÉ FOLIOVÉ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WJ 1310	
Permissible top-end rounding during flame cutting (also positive bead acc. WJ 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances

NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

First angle projection	Index	02	Oiled --> Oiled permissible	148720		
General tolerance (GT) in mm	Inspection dim.		Dim. % --> 100 / 162 --> 163			
Size range	Auxiliary dim.	()	Adding dim. 442 / Ø 10 --> Ø 10,5			
GT coarse	Date	24.12.2014	Material: S235JR following EN10025-2	Blank no:		Weight: in kg 3,7
L 1 2 3 4	Name	J.Fantely	Title:			
1 2 4	Checked	27.12.2014	R.Proust	reinforcement		PROD. Scale 1:2
Lengths (L) and angle (L/L) = ± GT	Authid	28.12.2014	R.Pelletier	rear		
Tolerance Symbols ISO 1101	Mcheck	4.2.2014	J.LeCasse			
○ roundness = 1/2e-Tol						
□ straightness/flatness = GT						
⊙ concentricity/un out = GT						
⊕ symmetry = GT						
// parallelism = GT						
⊖ position = GT						
Languages: en, fr	Confidential document					
	Refer to protection notice ISO 1606					
	Repl.					
	11914.012800					
	11914.012800d001					

Released

6 11914.012800d001

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